

# Troubleshooting

## (Clamp jig)

	Details of the trouble	Cause	Pulled out of holder. Unable to attach fast to spindle or holder in case of MT shank.
1	Unable to cramp.	① Abrasion of internal parts (coaster clutch)  ② Work height is low or high.	① Ask NT for repair.  ② Use in specified height range.
2	Unable to move lever.	① Internal parts are stuck fast.	① Turning of lever forcefully. (Jerk up lightly.)
3	Unable to attach plate.	① The wrong side of bush plate is used. (In case of CJ4~CJ7, diameter in plate mounting part differs depending on whether it is mounted to the right or left of guide post.)	① Use the other side of bush plate.
4	Unable to amount extension.	① Wrong size. (Extension post size differs between CJ1~3 and CJ4~7.)	① Check extension post size.
5	Bush plate lowers due to its own weight.	① Support of bush plate drop prevention equipment is decreased.	① Tightening of screws in bush plate drop prevention equipment.
6	Tightening of screws in bush plate drop prevention equipment.	① Rust on guide post and adhered dust.  ② Over-tightening of screws in bush plate drop prevention equipment.	① Cleaning of guide post.  ② Loosening of screws in bush plate drop prevention equipment, adjusting so that it does not lower due to its own weight.